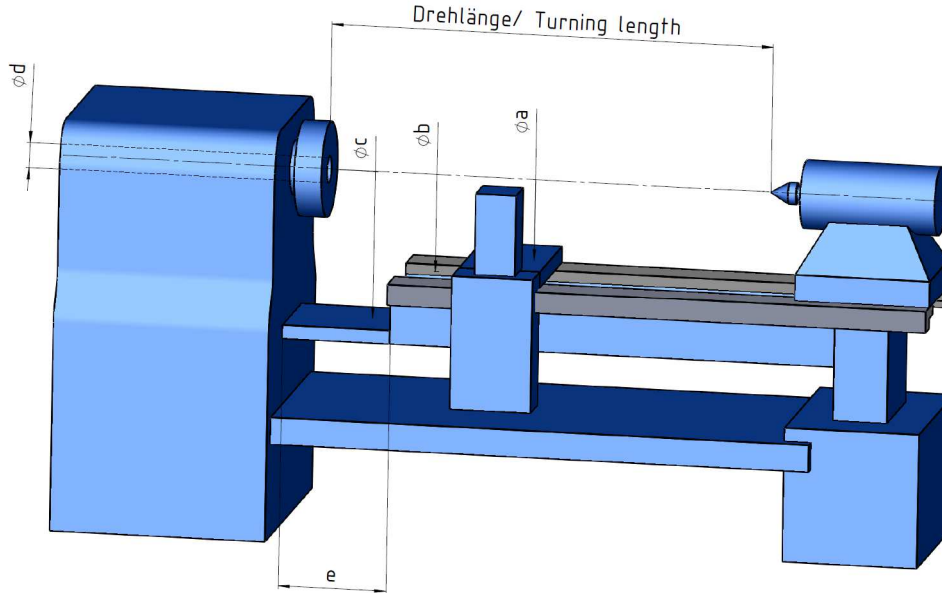




## Production capabilities

specialist plant  
for propellers  
and stern gears



Lathe no.	Turning length [mm]	Turning-Ø a [mm]	Turning-Ø b [mm]	Turning-Ø c [mm]	Ø d [mm]	Ø e [mm]	Chuck-Ø [mm]	Face plate [mm]	Type
1	12080	670	990	1250	125	390	500	800	POREBA
2	8250	400	650	-	62	-	435	610	VDF
3	6200	395	650	600	62	250	315	630	VDF
4	6200	395	650	-	62	-	400	630	VDF
5	1760	270	525	-	62	-	380	500	VDF
6	1300	-	2500	3600	90	600	-	2000	RAVENSBURG
7	6500	1000	1300	1550	110	410	-	1250	POREBA
8	10000	510	860	920	80	350	500	800	WOHLENBERG
9	16400	830	1160	1160	120	-	800	800	POREBA
10	2400	440	660	930	90	350	400	-	JESSEY - CNC

Description	X-axis [mm]	Y-axis [mm]	Z-axis [mm]	Quill-stroke [mm]	max. desk-pressure [t]	Spindle capacity [kW]	Type
Boring machine with turntable	3500	1500	1250	800	3	16	Scharmann Opticut WF100
milling machine	1230	310	445	-	0,3	7,5	Knuth
milling machine, bed-type	1600	720	750	-	3	11	Kiheung

Description	Capacity	Type
Groove pulling machine	groove width: 6-100 mm groove stroke: 1200 mm	FRÖMAG